



## Forza Anti-Rust Primer

Synthetic alkyd resin based anti - corrosion metal primer.

### Areas of Use

Applicable as anti-corrosion primer on all kinds of metal surfaces.

### Specification

- Protects metal surfaces against rust
  - Excellent covering capabilities.
  - Excellent adhesion
  - Moisture resistant.
- Matt appearance.
  - Provides time and labor saving.

### Application

Surfaces to be treated with **Forza Anti-Rust Primer** should be sand blasted, rubbed with scratch brush and wiped to remove any dust ,oil or rust. It can be applied at min. +5°C, max. +30°C temperature. Previously painted and rusty metal surfaces should be sanded until paint and rust is completely removed and then should be cleaned with **Bianca Synthetic Thinner**. Apply one or two coats of **Forza Anti-Rust Primer**. Topcoat is to be applied after at least 8 hrs. Slightly sand the primer wipe the remainder dust after 24 hours for better adhesion of the topcoat.

### Thinning (Volume)

To be thinned with 10 – 15 % of thinner. Stir thoroughly before using the primer.

### Drying Period (20°C)

Dry to touch: 1 - 2 hours  
Dust repellent: 2 - 4 hours  
Hardening: 18 hours  
Recoatable: 24 hours

### Coverage

Depending on the application and the surface, for single layer, 1kg will be enough to cover the 15 – 20 m².

### Storage

Shelf life is 2 years when stored unopened , dry and cool conditions.

### Packing

1,00 / 3,50 / 20,00 kg  
0,75 / 2,50 / 15,00 lt

### Hazard Classification

- Flame. Liquid 2, H226: Flammable liquid and vapor.
- Asp. Toxicity 1, H304: Fatal if enters airways and swallowed.
- BHOT Repeated Exposure3, H336: May cause drowsiness or dizziness.
- Aquatic Chronic 2, H412: Harmful to aquatic life with long-lasting effects.

### Additional Hazard Information Statements

- EUH066: Could cause dryness and cracking of skin upon repeated exposure

### **Precautionary Statements**

#### **-Precautions**

- P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233: Keep container tightly closed.  
P240: Ground / bond container and receiving equipment.  
P241: Use explosion-proof electrical / ventilating / light equipment.  
P242: Use only non-sparking tools.  
P243: Take precautionary measures against static discharge.  
P261: Avoid breathing dust / fumes / gas / mist / vapors / spray.  
P271: Use only outdoors or in a well-ventilated area.  
P273: Avoid release to the environment.  
P280: Wear protective gloves / protective clothing / eye protection / face protection.

#### **-Intervention**

- P301+310: IF SWALLOWED: Immediately call the National POISON CENTER at Phone No: 114 or a doctor / physician.  
P304+340: IF INHALED: Remove person that is exposed to fresh air and keep comfortable for breathing.  
P303+361+353: ON CONTACT WITH SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water / shower.  
P312: IF you feel unwell: Call the National POISON CENTER at phone no. 114 or the doctor / physician.  
P331: DO NOT induce vomiting.  
P370+P378: In case of fire: Use alcohol, foam, dry chemicals and carbon dioxide to extinguish.

#### **-Storage**

- P403+233: Store in a well ventilated place. Keep container tightly closed.  
P403+235: Store in a well ventilated place. Keep cool.  
P405: Store locked up.

#### **-Disposal**

- P501: Dispose of contents / container according to the "Regulation on the Disposal of Hazardous Waste."  
Disposal together with household waste is prohibited. Prevent the material reaching the sewage.

### **Warning Word**

Danger

### **Hazard Signs**

